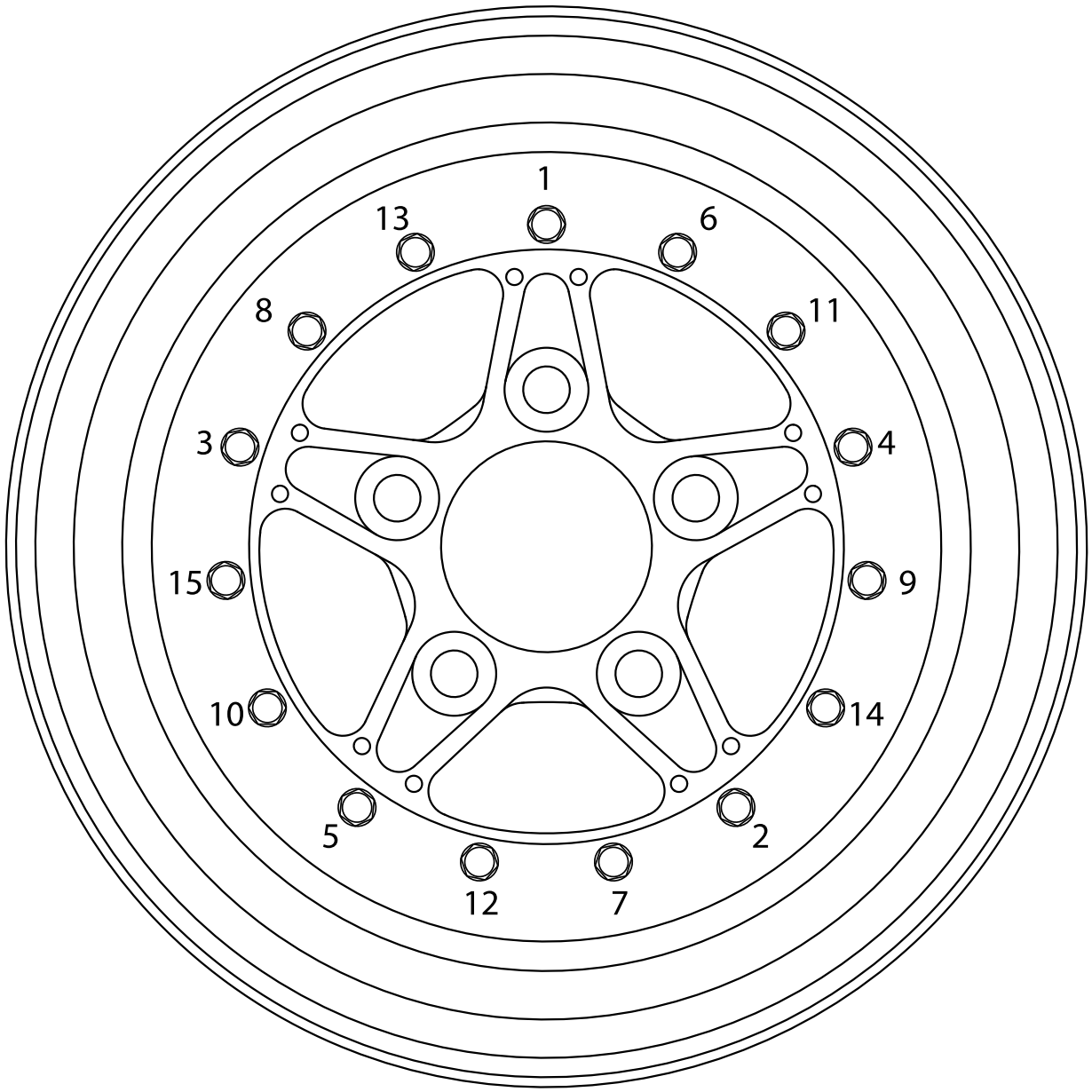
REPLACEMENT COMP SERIES CENTER ASSEMBLY PROCEDURE

Dismount tire and clean wheel.

1) Remove and discard old center hardware.
2) Clean the mount flange on both sides of the rim to ensure there is nothing that can interfere with assembly.
3) Install the replacement center, hand thread all bolts in a clockwise pattern.
4) 1st torque 10 ft lbs in star pattern as shown (see diagram below)
5) 2nd torque 25 ft lbs clockwise in order.



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